



A PRODUCT OF AUTOMATED PACKAGING SYSTEMS

Spare Parts Kits – AB 255 OneStep™ Bagger



How much does downtime cost your business? Maintaining an inventory of spare parts on-hand could prevent valuable lost production time and keep your packaging system operating at peak performance.

At Automated Packaging Systems, we manufacture reliable, high-quality bag packaging equipment that is designed for maximum productivity and uptime. For every bagging system we build, a variety of Spare Parts Kit options are available to support on-site service and preventative maintenance requirements. Our comprehensive Spare Parts offering makes it easy for you to source and secure the genuine Autobag® parts you need, when you need them – without the potential for alternate source substitution, obsolescence or out-of-stock issues that could arise with a third-party provider.

Spare Parts Kits are generally available in three levels: Basic, Intermediate and Major. Choose the level of protection that best suits your operational requirements.

- Basic: Includes the most common wear items to conduct simple, on-site repairs and preventative maintenance.
- Intermediate: Includes the components of the Basic Kit, along with additional items for more thorough protection against downtime.
- Major: Includes the components of the Intermediate Kit, along with additional items for optimum protection in high-productivity operations that require immediate repair.

To learn more, or to place an order, please call us at 330-342-2000 or toll free at 1-888-AUTOBAG.

Systems Advantage™ Program Members qualify for spare parts and service incentives that enhance the overall value of their packaging operation. Ask your APS representative for details.

Basic Spare Parts Kit, AB 255 OneStep

Part Number	Sub Parts	Description	Quantity
595295A3KIT	595311A1	MODIFIED 17" X 16.5" TEFLON	1
	28786A1	3MIL 16.5" WIDE AB 255 TEFLON	1
	595203A1	SEALER RUBBER, WIDE BAGGER ASSEMBLY	1
	24723A13	COMPRESSION SPRING	2
	25256A3	BUTTON RUBBER 1/2 DIAMETER BUMPER	2
	595396A1	FINGER PERF DETECTOR ASSEMBLY	1
	25231A10	1/4 ID X 3/8 OD O-RING	4
	10157A1	O 3/8 ID X 9/16 OD RING	8
	595070A1	TEFLON ROD CLIP	2
	27023A8	SLO-BLO 5 X 20MM 8 AMP FUSE	2
	27023A63	SLO-BLO 5X20MM 6.3 AMP	2
	591091A1	NIP ROLL SPRING	2
	24937A2	TIMING BELT 080 PITCH	1
	28727A3	3 AMP, 250V 5X20MM FAST ACT FUSE	2
	595368A1	RUBBER FRONT NIP ROLL	1

Intermediate Spare Parts Kit, OneStep AB 255

Part Number	Sub Parts	Description	Quantity
595295A2KIT	595295A3KIT	BASIC SPARE PARTS KIT	1
	28356A1	DOUBLE 3-WAY N.C. VALVE	1
	28356A2	SOLENOID 4-WAY 2 POS VALVE	1
	28362A1	STRAIGHT CARTRIDGE FITTING	2
	28341A1	FLOW CONTROLLER	3
	23490A2	TIMING, POLYURETHANE, 1/5P BELT	1
	20521A1	TIMING BELT 1/5" P	1
	20646A1	BALL 3 BEARING	2
	595312A1	TEFLON WIDE BAGGER ASSEMBLY	1

Intermediate Spare Parts Kit, AB 255 OneStep - cont'd.

Part Number	Sub Parts	Description	Quantity
	25235A1	DIE SPRINT	2
	25562A1	COMPRESSION SPRING	4
	595065A1	BLOCK END HINGED ASSEMBLY	1
	595066A1	BLOCK END FIXED ASSEMBLY	1
	25354A1	PROXIMITY PHOTOINTERUP SENSOR	1
	28110A1	EMITTER VISIABLE RED SENSOR	1
	28111A1	RECEIVER VISIABLE RED SENSOR	1
	36569A1	T NUT	2
	24722A5	FLANGE BEARING	2
	595268A1	UNWIND RUBBER NIP ROLLER	1
	595235A1	INSULATING WIDE BAGGER STRIP	1
	595059A1	ASSEMBLY REAR ROLL FRAME	1
	565144A1	SOLENOID VALVE HD DOWN LH ASSEMBLY	1
	25202A1	THRUST 1/4 X 7/16 X 1/16 BEARING	1
	25392A1	SPRING WASHER	1
	28637A1	GUAGE UNION 1/4 ASSEMBLY	1
	565010A1	CYLINDER AIR W-SWITCH ASSEMBLY	1
	56955A1	ROLLER FOIL DRIVE	1
	56994A1	SPRING COIL	2
	565040A1	NIP ROLL ASSEMBLY	1
	28557A1	SPUR DELRIN 24P X 48T GEAR	1
	591607A1	PULLEY 6 1/4" LG HABASIT BELT	1

Major Spare Parts Kit, AB 255 OneStep

Part Number	Sub Parts	Description	Quantity
595295D1KIT	595295A2KIT	INTERMEDIATE SPARE PARTS KIT	1
	595104A1	STEPPER MOTOR ASSEMBLY	1
	595084	POWEL PANEL BOARD ASSEMBLY	1
	595527A1	ASSEMBLY, I/O BOARD W/ CABLES	1
	595019	BRIDGE BOARD PCB ASSEMBLY	1
	28342A1	MAIN STEPPER MOTOR DRIVE	1
	595541A1	ASSEMBLY, MOTHERBOARD	1
	28348A1	POWER 300W 12V DC SUPPLY	1
	28349A1	POWER 300W 48V DC SUPPLY	1
	28737A1	AIR 2" BORE 6 /12 STK CYLINDER	1
	28354A1	BRUSHLESS 24 VDC, MODIFIED MOTOR	1
	595097A1	ASSEMBLY, HALL EFFECT PCB PROG	1
	565103A1	PRINTER CONTROL PCB PROG ASSEMBLY	1
	595465	ASSEMBLY, PCB UNWIND, PROGRAMMED	1
	595427B1	ASSEMBLY, PRINTER POWER SUPPLY-MOD	1
	595426A1	ASSEMBLY, BACKPLANE PCB-MODIFIED	1
	565187	ASSEMBLY, PRINthead INTERFACE PCB	1
	595229A1	ASSEMBLY, HAND-HELD REMOTE W/P POT	1
	565301	ASSEMBLY, AB PI & ONESTEP INTERFACE	1
	360038A1	POTTED, HIGH VOLTAGE W ESD PTCT	1

Major Spare Parts Kit, AB 255 OneStep With Trim Seal

Part Number	Sub Parts	Description	Quantity
595295D2KIT	595295A2KIT	INTERMEDIATE SPARE PARTS KIT	1
	595104A1	STEPPER MOTOR ASSEMBLY	1
	595084	POWER PANEL BOARD ASSEMBLY	1
	595527A1	ASSEMBLY, I/O BOARD W/ CABLES	1
	595019	BRIDGE BOARD PCB ASSEMBLY	1
	28342A1	MAIN STEPPER MOTOR DRIVE	1
	595541A1	ASSEMBLY, MOTHERBOARD	1
	595097A1	ASSEMBLY, HALL EFFECT PCB WITH CABLE	1
	28349A1	POWER 300W 48V DC SUPPLY	1
	28737A1	AIR 2" BORE 6 /12 STK CYLINDER	1
	595426A1	ASSEMBLY, BACKPLANE PCB-MODIFIED	1
	28354A1	BRUSHLESS 24 VDC, MODIFIED MOTOR	1
	565103A1	PRINTER CONTROL PCB PROG ASSEMBLY	1
	595465	ASSEMBLY, PCB UNWIND, PROGRAMMED	1
	595427B1	ASSEMBLY, PRINTER POWER SUPPLY-MOD	1
	595426A1	ASSEMBLY, BACKPLANE PCB-MODIFIED	1
	565187	ASSEMBLY, PRINthead INTERFACE PCB	1
	595229A1	ASSEMBLY, HAND-HELD REMOTE W/P POT	1
	565301	ASSEMBLY, AB PI & ONESTEP INTERFACE	1
	360038A1	POTTED, HIGH VOLTAGE W ESD PTCT	1
	595494A1	SUPPLY, MODIFIED, 14.4 VDC	1



The above spare parts kits apply to baggers manufactured on or after April 2007. Please contact the factory or your APS representative for spare parts information on baggers manufactured prior to this date.



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