

## Spare Parts Kits – AB 180™ Bagger



How much does downtime cost your business? Maintaining an inventory of spare parts on-hand could prevent valuable lost production time and keep your packaging system operating at peak performance.

At Automated Packaging Systems, we manufacture reliable, high-quality bag packaging equipment that is designed for maximum productivity and uptime. For every bagging system we build, a variety of Spare Parts Kit options are available to support on-site service and preventative maintenance

requirements. Our comprehensive Spare Parts offering makes it easy for you to source and secure the genuine Autobag® parts you need, when you need them – without the potential for alternate source substitution, obsolescence or out-of-stock issues that could arise with a third-party provider.

Spare Parts Kits are generally available in three levels: Basic, Intermediate and Major. Choose the level of protection that best suits your operational requirements.

- Basic: Includes the most common wear items to conduct simple, on-site repairs and preventative maintenance.
- Intermediate: Includes the components of the Basic Kit, along with additional items for more thorough protection against downtime.
- Major: Includes the components of the Intermediate Kit, along with additional items for optimum protection in high-productivity operations that require immediate repair.

To learn more, or to place an order, please call us at 330-342-2000 or toll free at 1-888-AUTOBAG.

*Systems Advantage™ Program Members qualify for spare parts and service incentives that enhance the overall value of their packaging operation. Ask your APS representative for details.*

### Basic Spare Parts Kit, AB 145/180

Part Number	Sub Parts	Description	Quantity
<b>595010A3KIT</b>	59402A1	ASSEMBLY, TEFLON (11-1/2")	1
	25409A1	TAPE, TEFLON, 1/4"W,18 YD ROLL	1
	591054A2	ASSEMBLY, SEALER RUBBER	1
	24723A13	SPRING, COMPRESSION	2
	25256A3	BUMPER, BUTTON RUBBER 1/2 DIA	2
	591147A3	ASSEMBLY, FINGER PERF DETECTOR	1
	25231A10	O-RING, 1/4 ID X 3/8 OD	4
	10157A1	O-RING 3/8 ID X 9/16 OD	8
	25562A1	SPRING, COMPRESSION	4
	595070A1	CLIP, TEFLON ROD	2
	27023A8	FUSE, SLO-BLO 5X20MM, 8 AMP	2
	27023A63	FUSE, SLO-BLO 5X20MM 6.3 AMP	2

### Intermediate Spare Parts Kit, AB 145/180

Part Number	Sub Parts	Description	Quantity
595010A2KIT	28356A1	VALVE, DOUBLE 3-WAY N.C.	1
	28356A2	VALVE, SOLENOID 4-WAY 2 POS	1
	28362A1	FITTING, STRAIGHT CARTRIDGE	2
	28341A1	CONTROLLER, FLOW	3
	22134A5	BELT, TIMING, 3/8W, 1/2P, 115 TEETH	1
	20521A1	BELT, TIMING, 1/5"P	1
	20646A1	BEARING, BALL 3/8 x 7/8 x 9/32	2
	595038A1	ASSEMBLY, TEFLON	1
	25235A1	SPRING, DIE	2
	25562A1	SPRING, COMPRESSION	4
	25354A1	SENSOR, ***SEE 595518A1KIT***	1
	28110A1	SENSOR, EMITTER VISIBLE RED	1
	36569A1	NUT, "T"	2
	28111A1	SENSOR, RECEIVER VISIBLE RED	1
	595010A3KIT	KIT, BASIC SPARE PARTS 145/180	1



### Major Spare Parts Kit, AB 145/180

Part Number	Sub Parts	Description	Quantity
595010D1KIT	595104A1	ASSEMBLY, STEPPER MOTOR	1
	595084	ASSEMBLY, POWER PANEL BOARD	1
	595527A1	ASSEMBLY, I/O BOARD W/ CABLES	1
	595019	ASSEMBLY, BRIDGE BOARD	1
	28342A1	DRIVE, MAIN STEPPER MOTOR	1
	595541A1	ASSEMBLY, MOTHERBOARD	1
	28348A1	SUPPLY, POWER 300 W 12V DC	1
	28349A1	SUPPLY, POWER 300 W 48V DC	1
	360038A1	POTTED, HIGH VOLTAGE W ESD PTCT	1
	28705A1	CYLINDER, AIR 1.5 BORE X 5"STR	1
	595010A2KIT	KIT, INTERMEDIATE SPARE PARTS 145/180	1



### Major Spare Parts Kit, AB 145/180 With Trim Seal

Part Number	Sub Parts	Description	Quantity
595010D2KIT	595104A1	ASSEMBLY, STEPPER MOTOR	1
	595084	ASSEMBLY, POWER PANEL BOARD	1
	595527A1	ASSEMBLY, I/O BOARD W/ CABLES	1
	595019	ASSEMBLY, BRIDGE BOARD	1
	28342A1	DRIVE, MAIN STEPPER MOTOR	1
	595541A1	ASSEMBLY, MOTHERBOARD	1
	595494A1	SUPPLY, MODIFIED, 14.4 VDC	1
	28349A1	SUPPLY, POWER 300 W 48V DC	1
	360038A1	POTTED, HIGH VOLTAGE W ESD PTCT	1
	28705A1	CYLINDER, AIR 1.5 BORE X 5"STR	1
	595010A2KIT	KIT, INTERMEDIATE SPARE PARTS 145/180	1



The above spare parts kits apply to baggers manufactured on or after April 2007. Please contact the factory or your APS representative for spare parts information on baggers manufactured prior to this date.



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**AUTOMATED PACKAGING SYSTEMS, INC.**

10175 Philipp Parkway • Streetsboro, Ohio 44241

Tel: 330-342-2000 • Toll Free: 1-888-AUTOBAG • Fax: 330-342-2400 • [www.autobag.com](http://www.autobag.com)