

Spare Parts Kits – AB 255™ Vertical or Horizontal Bagger



How much does downtime cost your business? Maintaining an inventory of spare parts on-hand could prevent valuable lost production time and keep your packaging system operating at peak performance.

At Automated Packaging Systems, we manufacture reliable, high-quality bag packaging equipment that is designed for maximum productivity and uptime. For every bagging system we build, a variety of Spare Parts Kit options are available to support on-site service and preventative maintenance requirements. Our comprehensive Spare Parts offering makes it easy for you to source and secure the genuine Autobag® parts you need, when you need them – without the potential for alternate source substitution, obsolescence or out-of-stock issues that could arise with a third-party provider.

Spare Parts Kits are generally available in three levels: Basic, Intermediate and Major. Choose the level of protection that best suits your operational requirements.

- Basic: Includes the most common wear items to conduct simple, on-site repairs and preventative maintenance.
- Intermediate: Includes the components of the Basic Kit, along with additional items for more thorough protection against downtime.
- Major: Includes the components of the Intermediate Kit, along with additional items for optimum protection in high-productivity operations that require immediate repair.

To learn more, or to place an order, please call us at 330-342-2000 or toll free at 1-888-AUTOBAG.

Systems Advantage™ Program Members qualify for spare parts and service incentives that enhance the overall value of their packaging operation. Ask your APS representative for details.

Basic Spare Parts Kit, AB 255 Vertical or Horizontal

Part Number	Sub Parts	Description	Quantity
595213A3KIT	595311A1	TEFLON, MODIFIED FOR AB 255	1
	24723A13	SPRING, COMPRESSION	2
	25256A3	BUMPER, BUTTON RUBBER 1/2 DIA	2
	591147A1	ASSEMBLY, FINGER PERF DETECTOR	1
	25231A10	O-RING, 1/4 ID X 3/8 OD	4
	10157A1	O-RING 3/8 ID X 9/16 OD	8
	595070A1	CLIP, TEFLON ROD	2
	27023A8	FUSE, SLO-BLO 5X20MM, 8 AMP	2
	27023A63	FUSE, SLO-BLO 5X20MM 6.3 AMP	2
	591091A1	SPRING, NIP ROLL	2
	595203A1	ASSEMBLY, SEALER RUBBER, WIDE BAGGER	1

Intermediate Spare Parts Kit, AB 255 Vertical or Horizontal

Part Number	Sub Parts	Description	Quantity
595213A2KIT	595213A3KIT	KIT, SPARE PARTS BASIC AB 255	1
	28356A1	VALVE, DOUBLE 3-WAY N.C.	1
	28356A2	VALVE, SOLENOID 4-WAY 2 POS	1
	28341A1	CONTROLLER, FLOW	3
	28362A1	FITTING, STRAIGHT CARTRIDGE	2
	22134A5	BELT, TIMING, 3/8W, 1/2P, 115TEETH	1
	20521A1	BELT, TIMING, 1/5"P	1
	20646A1	BEARING, BALL 3/8 x 7/8 x 9/32	2
	25235A1	SPRING, DIE	2
	25562A1	SPRING, COMPRESSION	4
	25354A1	SENSOR, ***SEE 595518A1KIT***	1

Part Number	Sub Parts	Description	Quantity
595213A2KIT, con't.	28110A1	SENSOR, EMITTER VISIBLE RED	1
	28111A1	SENSOR, RECEIVER VISIBLE RED	1
	36569A1	NUT, "T"	2
	24722A5	BEARING, FLANGE	2
	595312A1	ASSEMBLY, TEFLON WIDE BAGGER	1
	595235A1	STRIP, INSULATING, WIDE BAGGER	1
	595268A1	ROLLER, UNWIND RUBBER NIP	1

Major Spare Parts Kit, AB 255 Vertical or Horizontal

Part Number	Sub Parts	Description	Quantity
595213D1KIT	595213A2KIT	KIT, SPARE PARTS INTERMEDIATE AB 255	
	595104A1	ASSEMBLY, STEPPER MOTOR	1
	595084	ASSEMBLY, POWER PANEL BOARD	1
	595527A1	ASSEMBLY, I/O BOARD W/ CABLES	1
	585019	ASSEMBLY, BRIDGE BOARD	1
	28342A1	DRIVE, MAIN STEPPER MOTOR	1
	595541A1	ASSEMBLY, MOTHERBOARD	2
	28349A1	SUPPLY, POWER 300W 48V DC	1
	360038A1	POTTED, HIGH VOLTAGE W ESD PTCT	1
	28354A1	MOTOR, BRUSHLESS 24VDC, MODIFIED	1
	595097A1	ASSEMBLY, HALL EFFECT NGB	1
	28737A1	CYLINDER, AIR 2" BORE 6 1/2 STK	1
	595465	ASSEMBLY, PCB UNWIND, PROGRAMMED	1
	28354A1	MOTOR, BRUSHLESS 24VDC, MODIFIED	1

Major Spare Parts Kit, AB 255 Vertical or Horizontal with Trim Seal

Part Number	Sub Parts	Description	Quantity
595213D2KIT	595213A2KIT	KIT, SPARE PARTS INTERMEDIATE AB 255	
	595104A1	ASSEMBLY, STEPPER MOTOR	1
	595084	ASSEMBLY, POWER PANEL BOARD	1
	595527A1	ASSEMBLY, I/O BOARD W/ CABLES	
	585019	ASSEMBLY, BRIDGE BOARD	1
	28342A1	DRIVE, MAIN STEPPER MOTOR	1
	595541A1	ASSEMBLY, MOTHERBOARD	2
	28349A1	SUPPLY, POWER 300W 48V DC	1
	360038A1	POTTED, HIGH VOLTAGE W EST PTCT	1
	28354A1	MOTOR, BRUSHLESS 24VDC, MODIFIED	1
	595097A1	ASSEMBLY, HALL EFFECT NGB	1
	28737A1	CYLINDER, AIR 2" BORE 6 1/2 STK	1
	595465	ASSEMBLY, PCB UNWIND, PROGRAMMED	1
	595494A1	SUPPLY, MODIFIED, 14.4 VDC	1

The above spare parts kits apply to baggers manufactured on or after April 2007. Please contact the factory or your APS representative for spare parts information on baggers manufactured prior to this date.

