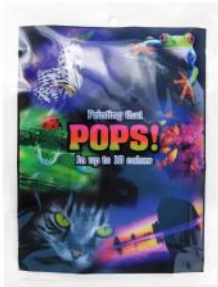


Polyester Laminated to Linear Low Density Polyethylene (PTCL)



PTCL and PTWH films are a lamination of 48 gauge PET to a clear or white LLDPE sealant layer. The material provides excellent stiffness and gloss for maximum brand impact. It is frequently used in stand-up pouches or other pouches where superior retail appeal is desired. Typical applications include food (fresh and frozen), medical, and a variety of industrial products.

The lamination process traps the ink between the layers of film, guarding it from external sources of abrasion. Laminated film is also ideal for protecting print when the packaged product contains a chemical that could react negatively with surface printing. In addition to protecting the ink, lamination enhances the color and gloss of the bag.

Genuine SidePouch® specialty bags and stand up pouches are system-matched and guaranteed to run on all Automated Packaging Systems' bagging equipment.

PTCL
PTWH

MIL

3.0

3.5

4.0

User Benefits

- Protects ink from abrasion and chemical breakdown
- Improved shelf appeal
- Good clarity and strength
- Excellent tear characteristics
- Very good barrier properties

Typical Applications

- Food
- Medical
- Retail
- Automotive
- Crafts
- Any application where print protection is critical
- Any application where easy tear properties are desired

Technical Specifications

Compliances: FDA 21 CFR 177.1350
FDA 21 CFR 177.1520

Press Printing: Yes

Imprinting: Yes

Trim Seal: Yes

Mil Thickness: 3.0, 3.5, 4.0

Configuration: SidePouch and Stand-up Pouch with restrictions

Performance Data:	U/M	3.0	3.5	4.0
Haze	%	12.1	15.8	16.9
Dart	Grams	588	630	664
Elmendorf TEAR (MD)	Grams	224	374	524
Elmendorf TEAR (TD)	Grams	211	370	536
Tensile Strength (MD)	psi	5656	5177	4612
Tensile Strength (TD)	psi	7092	6000	5540
MVTR	g/100in ² /day	0.39	0.32	0.28
OTR	cc/100in ² /day	8.5	7.5	6.5



Above chart reflects nominal test data values. Actual results may fluctuate due to inherent process variation. Test data and mil thickness reflect PTCL material only. Certain minimum purchase volumes may apply.

machines

materials

service

s y s t e m s a d v a n t a g e

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