Autobag®
A PRODUCT OF AUTOMATED PACKAGING SYSTEMS

Spare Parts Kits – AB 180 OneStep™ Bagger

How much does downtime cost your business? Maintaining an inventory of spare parts on-hand could prevent valuable lost production time and keep your packaging system operating at peak performance.

At Automated Packaging Systems, we manufacture reliable, high-quality bag packaging equipment that is designed for maximum productivity and uptime. For every bagging system we build, a variety of Spare Parts Kit options are available to support on-site service and preventative maintenance requirements. Our comprehensive Spare Parts offering makes it easy for you to source and secure the genuine Autobag® parts you need, when you need them – without the potential for alternate source substitution, obsolescence or out-of-stock issues that could arise with a third-party provider.

Spare Parts Kits are generally available in three levels: Basic, Intermediate and Major. Choose the level of protection that best suits your operational requirements.

- Basic: Includes the most common wear items to conduct simple, on-site repairs and preventative maintenance.
- Intermediate: Includes the components of the Basic Kit, along with additional items for more thorough protection against downtime.
- Major: Includes the components of the Intermediate Kit, along with additional items for optimum protection in high-productivity operations that require immediate repair.

To learn more, or to place an order, please call us at 330-342-2000 or toll free at 1-888-AUTOBAG.

Systems Advantage™ Program Members qualify for spare parts and service incentives that enhance the overall value of their packaging operation. Ask your APS representative for details.

Basic Spare Parts Kit, AB 180 OneStep

Part Number	Sub Parts	Description	Quantity
595419A3KIT	24723A13	SPRING, COMPRESSION	2
	25256A3	BUMPER, BUTTON RUBBER 1/2 DIA	2
	595396A1	ASSEMBLY, FINGER PERF DETECTOR	1
	25231A10	O-RING, 1/4 ID X 3/8 OD	4
	10157A1	O-RING, 3/8 ID X 9/16 OD	8
	595070A1	CLIP, TEFLON ROD	2
	27023A8	FUSE, SLO-BLO 5X20MM 8 AMP	2
	27023A63	FUSE, SLO-BLO 4X20MM 6.3 AMP	2
	591091A1	SPRING, NIP ROLL	2
	24937A2	BELT, TIMING, .080 PITCH	1
	28727A3	FUSE, 3AMP, 250V 5X20MM FAST ACT	2
	595402A1	ASSEMBLY, TEFLON 11-1/2' WIDE	1
	591054A2	ASSEMBLY, SEALER RUBBER	1
	595410A1	ROLL, RUBBER FRONT NIP	1
	28786A1	ROLL, TAPE TEFLON	1

Autobag
A PRODUCT OF AUTOMATED PACKAGING SYSTEMS

Intermediate Spare Parts Kit, AB 180 OneStep

Part Number	Sub Part	Description	Quantity
595419A2KIT	595419A3KIT	KIT, BASIC, SPARE PARTS	1
	28356A1	VALVE, DOUBLE 3-WAY N.C.	1
	28356A2	VALVE, SOLENOID 4-WAY 2 POS	1
	28362A1	FITTING, STRAIGHT CARTRIDGE	2
	28341A1	CONTROLLER, FLOW	3
	23490A2	BELT, TIMING, POLYURETHANE, 1/5P	1
	20521A1	BELT, TIMING, 1/5”P	1
	20646A1	BEARING, BALL 3/8 X 7/8 X 9/32	2
	25235A1	SPRING, DIE	2
	25562A1	SPRING, COMPRESSION	4
	25354A1	SENSOR, PROXIMITY PHOTO INTERRUPT	1
	28110A1	SENSOR, EMITTER VISIBLE RED	1
	28111A1	SENSOR, RECEIVER VISIBLE RED	1
	36569A1	NUT, “T”	2
	24722A5	BEARING, FLANGE	2
	25202A1	BEARING, THRUST, 1/4 X 7/16 X 1/16	1
	25392A1	WASHER, SPRING	1
	28637A1	REGULATOR, GAU GE UNION 1/4	1
	565010A1	ASSEMBLY, CYLINDER AIR W/SWITCH	1
	56955A1	ASSEMBLY, ROLLER FOIL DRIVE	1
	56994A1	COIL, SPRING	2
	565040A1	ASSEMBLY, NIP ROLLER STANDARD LH	1
	28557A1	GEAR, SPUR DELRIN 24P X 48T	1
	591607A1	BELT, PULLEY 6 1/4” LG HABASIT	1
	595038A1	ASSEMBLY, TEFLON	1
	595436A1	BLOCK, END HINGED	2
	591090A1	NIP, ROLL (RUBBER COVERED)	1
	595068A1	STRIP, INSULATING	1
	565144A1	ASSEMBLY, SOLENOID, VALVE HD DOWN LH	1

AUTOMATED PACKAGING SYSTEMS, INC.
10175 Philipp Parkway • Streetsboro, Ohio 44241
Tel: 330-342-2000 • Toll Free: 1-888-AUTOBAG • Fax: 330-342-2400 • www.autobag.com

Autobag
A PRODUCT OF AUTOMATED PACKAGING SYSTEMS

Major Spare Parts Kit, AB 180 OneStep

Part Number	Sub Parts	Description	Quantity
595419D1KIT	595419A2KIT	KIT, INTERMEDIATE, SPARE PARTS	1
	595104A1	ASSEMBLY, STEPPER MOTOR	1
	595527A1	ASSEMBLY, I/O BOARD W/ CABLES	1
	595019	ASSEMBLY, BRIDGE COARD PCB	1
	28342A1	DRIVE, MAIN STEPPER MOTOR	1
	595541A1	ASSEMBLY, MOTHERBOARD	1
	595465	ASSEMBLY, PCB UNWIND, PROGRAMMED	1
	28354A1	MOTOR, BRUSHLESS 24VDC, MODIFIED	1
	595097A1	ASSEMBLY, HALL EFFECT PCB W/ CABLE	1
	595427A1	ASSEMBLY, PRINTER POWER SUPPLY-MOD.	1
	565103A1	ASSEMBLY, PRINTER CONTROL PCB PROG	1
	595426A1	ASSEMBLY, BACKPLAN PCB-MODIFIED	1
	565187	ASSEMBY, PRINTHEAD INTERFACE PCB	1
	595229A1	ASSEMBLY, HAND-HELD RMT W/O POT	1
	595069A1	PLATE, GRIPPER	1
	565301	ASSEMBLY, AB 255 PI INTEFACE PCB	1
	28705A1	CYLINDER, AIR 1.5 BORE X 5” STR	1
	360038A1	POTTED, HIGH VOLTAGE W ESC PTCT	1
	28349A1	SUPPLY, POWER 300 W 48V DC	1
	28348A1	SUPPLY, POWER 300W 12V DC	1

Major Spare Parts Kit, AB 180 OneStep With Trim Seal

Part Number	Sub Parts	Description	Quantity
595419D2KIT	595419A2KIT	KIT, INTERMEDIATE, SPARE PARTS	1
	595104A1	ASSEMBLY, STEPPER MOTOR	1
	595527A1	ASSEMBLY, I/O BOARD W/ CABLES	1
	595019	ASSEMBLY, BRIDGE COARD PCB	1
	28342A1	DRIVE, MAIN STEPPER MOTOR	1
	595541A1	ASSEMBLY, MOTHERBOARD	1
	595465	ASSEMBLY, PCB UNWIND, PROGRAMMED	1
	28354A1	MOTOR, BRUSHLESS 24VDC, MODIFIED	1
	595097A1	ASSEMBLY, HALL EFFECT PCB W/ CABLE	1
	595427B1	ASSEMBLY, PRINTER POWER SUPPLY-MOD.	1
	565103A1	ASSEMBLY, PRINTER CONTROL PCB PROG	1
	595426A1	ASSEMBLY, BACKPLAN PCB-MODIFIED	1
	565187	ASSEMBY, PRINTHEAD INTERFACE PCB	1
	595229A1	ASSEMBLY, HAND-HELD RMT W/O POT	1
	595069A1	PLATE, GRIPPER	1
	565301	ASSEMBLY, AB 255 PI INTEFACE PCB	1
	28705A1	CYLINDER, AIR 1.5 BORE X 5” STR	1
	360038A1	POTTED, HIGH VOLTAGE W ESC PTCT	1
	595494A1	SUPPLY, MODIFIED 14.4 VDC	1
	28349A1	SUPPLY, POWER 300 W 48V DC	1

The above spare parts kits apply to baggers manufactured on or after April 2007. Please contact the factory or your APS representative for spare parts information on baggers manufactured prior to this date.

AUTOMATED PACKAGING SYSTEMS, INC.
10175 Philipp Parkway • Streetsboro, Ohio 44241
Tel: 330-342-2000 • Toll Free: 1-888-AUTOBAG • Fax: 330-342-2400 • www.autobag.com

Automated PACKAGING SYSTEMS

© 2/09 Automated Packaging Systems, Inc.

Features, Options and Technical Specifications subject to change.