A PRODUCT OF AUTOMATED PACKAGING SYSTEMS

Spare Parts Kits – CTS4000 Bagger

How much does downtime cost your business? Maintaining an inventory of spare parts on-hand could prevent valuable lost production time and keep your packaging system operating at peak performance.

At Automated Packaging Systems, we manufacture reliable, high-quality bag packaging equipment that is designed for maximum productivity and uptime. For every bagging system we build, a variety of Spare Parts Kit options are available to support on-site service and preventative maintenance requirements. Our comprehensive Spare Parts offering makes it easy for you to source and secure the genuine Autobag® parts you need, when you need them – without the potential for alternate source substitution, obsolescence or out-of-stock issues that could arise with a third-party provider.

Spare Parts Kits are generally available in three levels: Basic, Intermediate and Major. Choose the level of protection that best suits your operational requirements.

- Basic: Includes the most common wear items to conduct simple, on-site repairs and preventative maintenance.
- Intermediate: Includes the components of the Basic Kit, along with additional items for more thorough protection against downtime.
- Major: Includes the components of the Intermediate Kit, along with additional items for optimum protection in high-productivity operations that require immediate repair.

To learn more, or to place an order, please call us at 330-342-2000 or toll free at 1-888-AUTOBAG.

Systems Advantage™ Program Members qualify for spare parts and service incentives that enhance the overall value of their packaging operation. Ask your APS representative for details.

Basic Spare Parts Kit, CTS4000

Part Number	Sub Parts	Description	Quantity
600465B3KIT	595311A1	Teflon, Modified 17 x 16.5	1
	28786A1	Teflon 3 mil 16.5 wide AB 255	1
	595203A1	Assy, Sealer Rubber, Wide Bagger	1
	24723A13	Spring, Compression	2
	25256A3	Bumper, Button Rubber 1/2 Diameter	2
	591147A1	Assy, Finger Perf Dectector	1
	25231A10	O-Ring, 1/4 ID 3/8 OK	4
	10157A1	O-Ring, 3/8 ID x 9/16 OD	8
	595070A1	Clip, Teflon Rod	2
	26721A7	Fuse, Slo-Blo, 3AG 250V 10 AMP	2
	26721A8	Fuse, Slo-Blo 3AG 250V 1/4 AMP	2
	27023A8	Fuse, Slo-Blo 5 x 20 MM 8 AMP	2
	27023A63	Fuse, Slo-Blo 5 x 20 MM 6.3 AMP	2
	591091A1	Spring, Nip Roll	1
	28862A1	Screw, Thumb 1/4-20 Screw On	1
	29459A1	Cap, Poly 1/4-20 Screw On	10
	29450A1	Cylinder, Rotary 16 MM x 270	1
	28859A1	Assy, Shaker Cylinder	1
	28860A1	Cylinder, Push	2
	28699A1	Solenoid, Filter AB 100 Series	1
	28360A1	Plate, Blank Manifold Cover	1
	28361A1	Pin, Set for AB Series Manifold	1
	28362A1	Fitting, Straight Cartridge	1
	29466A1	Sensor, Cylinder 24V	2
	25416A1	Cylinder, Air	1

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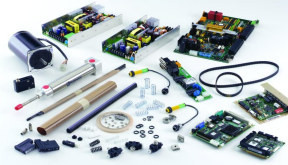
Intermediate Spare Parts Kit, CTS4000

Part Number	Sub Parts	Description	Quantity
600465B2KIT	600465B3KIT	Kit, Spare Part Kit	1
	28356A1	Valve, Double 3-Way N.C.	1
	28356A2	Valve, Solenoid 4-Way 2 Pos.	1
	28362A1	Fitting, Straight Cartridge	2
	28341A1	Controller, Flow	3
	22134A5	Belt, Timing 3/8 W, 1/2 P, 115 Teeth	1
	20521A1	Belt, Timing 1/5 P	1
	20646A1	Bearing, Ball 3/8 x 7/8 x 9/32	2
	595312A1	Assy, Teflon Wide Bagger	1
	25235A1	Spring, Die	2
	25562A1	Spring, Compression	4
	595065A1	Assy, Block End Hinged	1
	595066A1	Assy, Block End Fixed	1
	25354A1	Sensor, Proximity Photointerup	1
	28110A1	Sensor, Emitter Visiable Red	1
	28111A1	Sensor, Receive	1
	36569A1	Nut, “T”	2
	24722A5	Bearing, Flange	1
	595268A1	Roller, Unwind Rubber Nip	1
	595235A1	Strip, Insulating, Wide Bagger	1
	28856A1	Solenoid, Valve Shaker Cylinder	1

Major Spare Parts Kit, CTS4000

Part Number	Sub Parts	Description	Quantity
600465B1KIT	60045B2KIT	Kit, Intermediate Spare Part Kit	1
	595104A1	Assy, Stepper Motor	1
	595084	Assembly, Power Panel Board	1
	595086	Assembly, I/O Board Autobagger	1
	595461A1KIT	Kit, Greasing AB I/O Board	1
	595019	Assembly, Bridge Board PCB	1
	28342A1	Drive, Main Stepper Motor	1
	600607A1	Assy, Motherboard PCB	1
	28348A1	Supply, Power 300W 12V DC	1
	28349A1	Supply, Power 300W 48V DC	1
	360000	Assembly, High Voltage Autobag	1
	28737A1	Cylinder, Air 2” Bore 6 1/2 STK	1
	595465	Assy, PCB Unwind, Programmed	1
	28354A1	Motor, Brushless 24 VDC Modified	1
	595097A1	Assy, Hall Effect PCB W/Cable	1
	600462A1	Assy, Relay Card Wire PCB	1



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